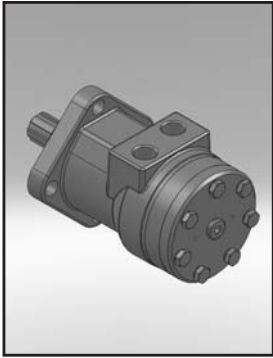
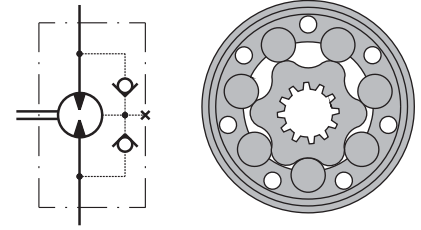


HYDRAULIC MOTORS RL



APPLICATION

- » Conveyors
- » Feeding mechanism of robots and manipulators
- » Metal working machines
- » Textile machines
- » Agricultural machines
- » Food industries
- » Mining machinery etc.



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OPTIONS

- » Model - Spool valve, roll-gerotor
- » Antifriction conical bearings
- » Flange mount
- » Shafts - straight, splined and tapered
- » Metric and BSPP ports
- » Other special features

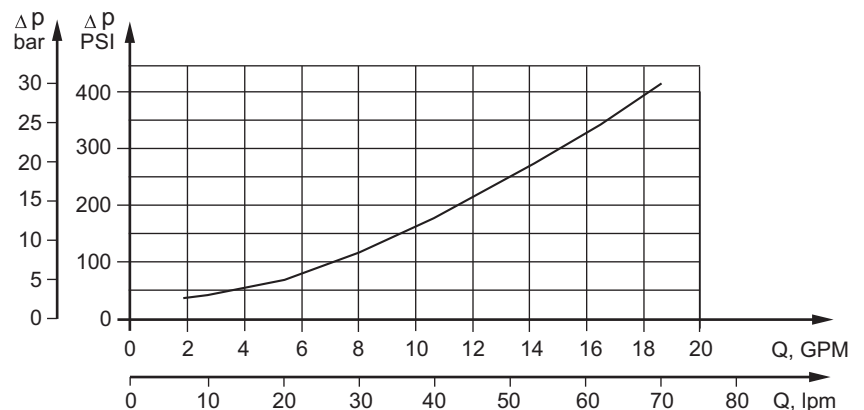
GENERAL

Max. Displacement, cm ³ /rev. [in ³ /rev.]	397 [24.4]
Max. Speed, [RPM]	970
Max. Torque, daNm [lb-in]	cont.: 61 [5400] int.: 69 [6100]
Max. Output, kW [HP]	16 [21.5]
Max. Pressure Drop, bar [PSI]	cont.: 175 [2540] int.: 200 [2900]
Max. Oil Flow, lpm [GPM]	75 [20]
Min. Speed, [RPM]	10
Permissible Shaft Loads, daN [lbs]	P _a =500 [1124]
Pressure fluid	Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
Temperature range, °C [°F]	-40÷140 [-40÷284]
Optimal Viscosity range, mm ² /s [SUS]	20÷75 [98÷347]
Filtration	ISO code 20/16 (Min. recommended fluid filtration of 25 microns)

Oil flow in drain line

Pressure drop bar [PSI]	Viscosity mm ² /s [SUS]	Oil flow in drain line lpm [GPM]
100 [1450]	20 [98]	2,5 [.660]
	35 [164]	1,8 [.476]
140 [2030]	20 [98]	3,5 [.925]
	35 [164]	2,8 [.740]

Pressure Losses



SPECIFICATION DATA

Type		RL 50	RL 80	RL 100	RL 125	RL 160	RL 200	RL 250	RL 315	RL 400
Displacement, cm³/rev [in³/rev]		51,5 [3.14]	80,3 [4.90]	99,8 [6.09]	125,7 [7.67]	159,6 [9.74]	199,8[12.19]	250,1[15.26]	315,7[19.26]	397 [24.4]
Max. Speed, [RPM]	Cont.	775	750	600	475	375	300	240	190	150
	Int.*	970	940	750	600	470	375	300	240	190
Max. Torque, daNm [lb-in]	Cont.	10 [885]	19,5 [1725]	24 [2125]	30 [2655]	38 [3360]	45 [4000]	54 [4780]	55 [4870]	61 [5400]
	Int.*	13 [1150]	22 [1947]	28 [2480]	34 [3010]	43 [3805]	50 [4425]	61 [5400]	69 [6100]	69 [6100]
	Peak**	17 [1505]	27 [2390]	32 [2832]	37 [3275]	46 [4070]	56 [4960]	71 [6280]	84 [77430]	87 [7700]
Max. Output kW [HP]	Cont.	7 [9.5]	12,5 [17]	13 [17.4]	12,5 [16.8]	12,5 [16.8]	11 [14.8]	10 [13.4]	9 [12]	7,5 [10]
	Int.*	8,5 [11.9]	15 [20.1]	15 [20.1]	14,5 [19]	14 [18.8]	13 [17.4]	12 [16.1]	10 [13.4]	9 [12]
Max. Pressure Drop bar [PSI]	Cont.	140 [2030]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	135 [1960]	110 [1600]
	Int.*	175 [2540]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	175 [2540]	140 [2030]
	Peak**	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	210 [3045]	175 [2540]
Max. Oil Flow lpm [GPM]	Cont.	40 [11]	60 [16]	60 [16]	60 [16]	60 [16]	60 [16]	60 [16]	60 [16]	60 [16]
	Int.*	50 [13]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
Max. Inlet Pressure bar [PSI]	Cont.	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]
	Int.*	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]
	Peak**	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]
Max. Return Pressure without Drain Line or Max. Pressure in Drain Line, bar [PSI]	Cont. 0-100 RPM	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]
	Cont. 100-300 RPM	50 [725]	50 [725]	50 [725]	50 [725]	50 [725]	50 [725]	50 [725]	50 [725]	50 [725]
	Cont. 300-600 RPM	25 [365]	25 [365]	25 [365]	25 [365]	25 [365]	25 [365]	25 [365]	25 [365]	25 [365]
	Cont. >600 RPM	15 [220]	15 [220]	15 [220]	15 [220]	15 [220]	15 [220]	15 [220]	15 [220]	15 [220]
	Int.* 0-max. RPM	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]	100 [1450]
Max. Return Pressure with Drain Line bar [PSI]	Cont.	140 [2030]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]
	Int.*	175 [2540]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]	200 [2900]
	Peak**	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]
Max. Starting Pressure with Unloaded Shaft, bar [PSI]		10 [145]	10 [145]	10 [145]	9 [130]	7 [102]	5 [73]	5 [73]	5 [73]	5 [73]
Min. Starting Torque daNm [lb-in]		8 [710]	15 [1330]	20 [1770]	25 [2215]	32 [2835]	37 [3275]	45 [3983]	45 [3983]	49 [4335]
Min. Speed***, [RPM]		10	10	10	10	10	10	10	10	10
Weight, kg [lb]		7,7 [17]	7,8 [17.2]	8,1 [17.8]	8,2 [18]	8,4 [18.5]	8,9 [19.6]	9,3 [20.5]	10,0 [22]	10,7 [23.6]

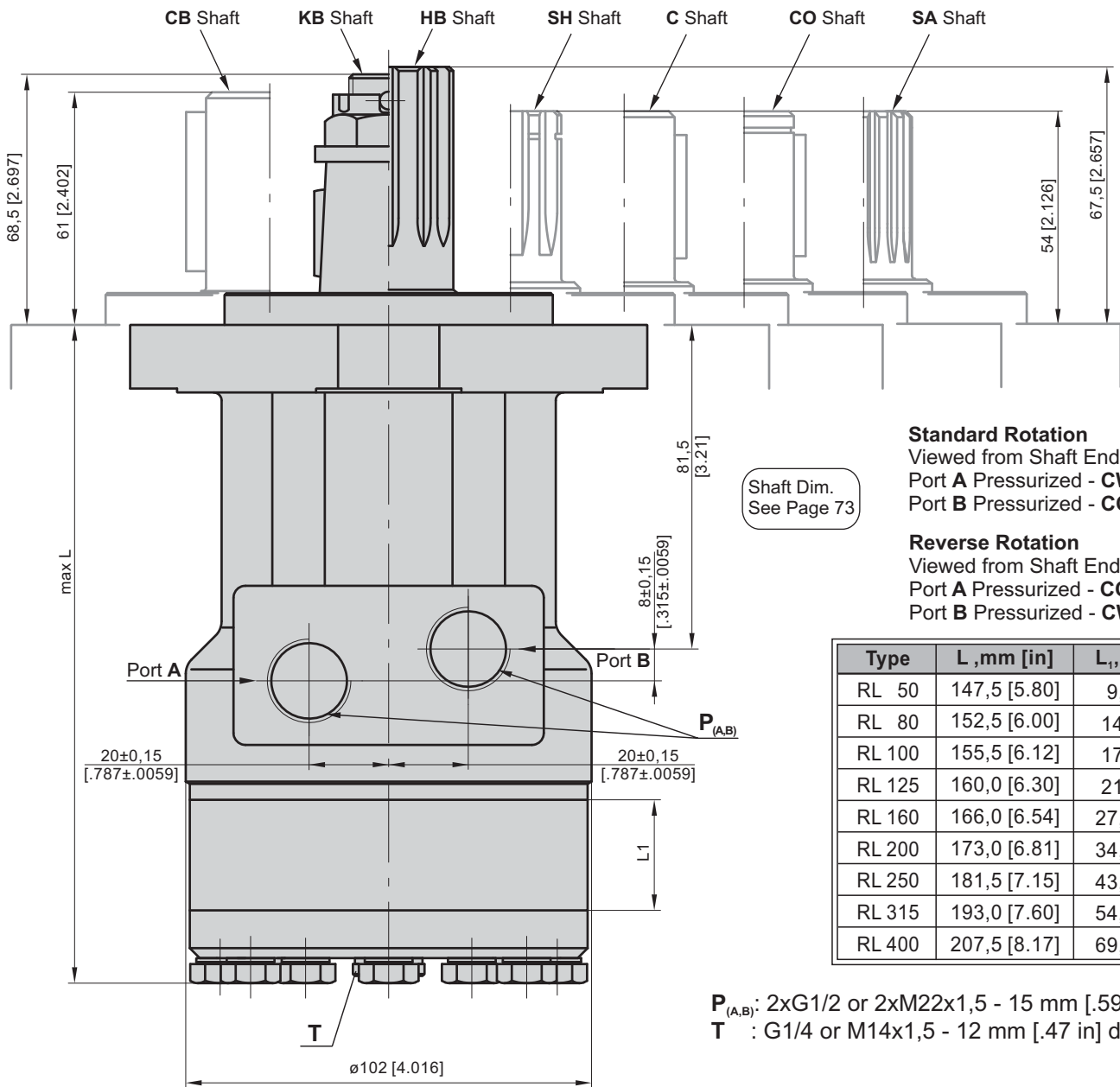
* Intermittent operation: the permissible values may occur for max. 10% of every minute.

** Peak load: the permissible values may occur for max. 1% of every minute.

*** For speeds lower than given, consult factory or your regional manager.

- Intermittent speed and intermittent pressure must not occur simultaneously.
- Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
- Recommend using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM (ISO 6743/4). If using synthetic fluids consult the factory for alternative seal materials.
- Recommended minimum oil viscosity 13 mm²/s [70 SUS] at 50°C [122°F].
- Recommended maximum system operating temperature is 82°C [180°F].
- To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

DIMENSIONS AND MOUNTING DATA



Shaft Dim.
See Page 73

Standard Rotation

Viewed from Shaft End
Port A Pressurized - CW
Port B Pressurized - CCW

Reverse Rotation

Viewed from Shaft End
Port A Pressurized - CCW
Port B Pressurized - CW

Type	L ,mm [in]	L ₁ ,mm [in]
RL 50	147,5 [5.80]	9,0 [.35]
RL 80	152,5 [6.00]	14,0 [.55]
RL 100	155,5 [6.12]	17,4 [.69]
RL 125	160,0 [6.30]	21,8 [.86]
RL 160	166,0 [6.54]	27,8 [1.09]
RL 200	173,0 [6.81]	34,8 [1.37]
RL 250	181,5 [7.15]	43,5 [1.71]
RL 315	193,0 [7.60]	54,8 [2.16]
RL 400	207,5 [8.17]	69,4 [2.73]

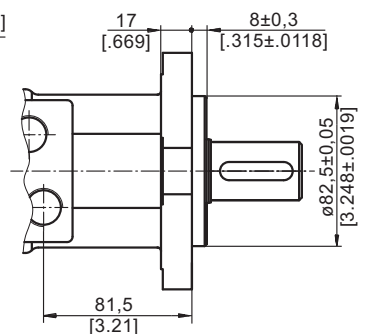
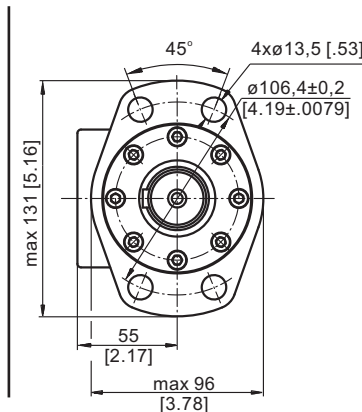
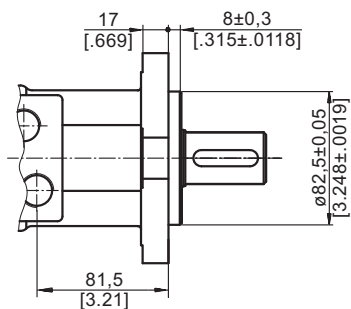
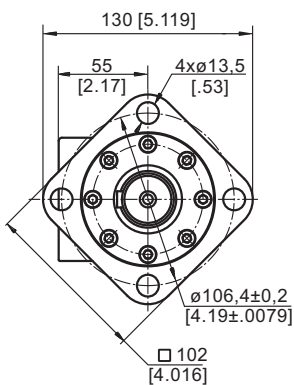
P_(A,B): 2xG1/2 or 2xM22x1,5 - 15 mm [.59 in] depth
T : G1/4 or M14x1,5 - 12 mm [.47 in] depth



MOUNTING

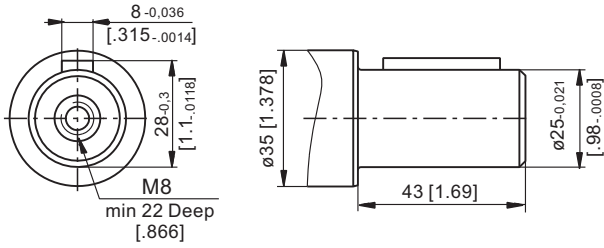
Square Mount (4 Holes)

F Oval Mount (4 Holes)

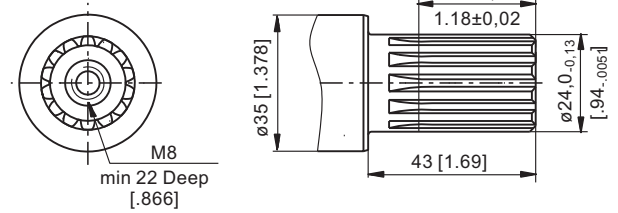


SHAFT EXTENSIONS

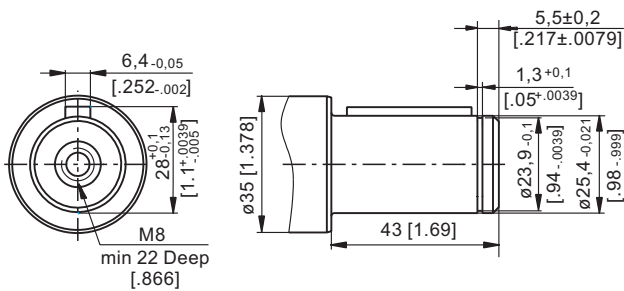
C - $\varnothing 25$ straight, Parallel key A8x7x30 DIN 6885
Max. Torque 34 daNm [3010 lb-in]



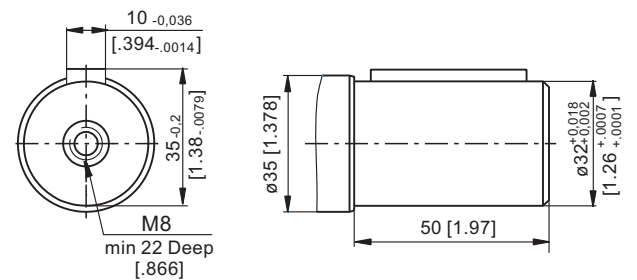
SA - splined B25x22 DIN 5482
Max. Torque 40 daNm [3540 lb-in]



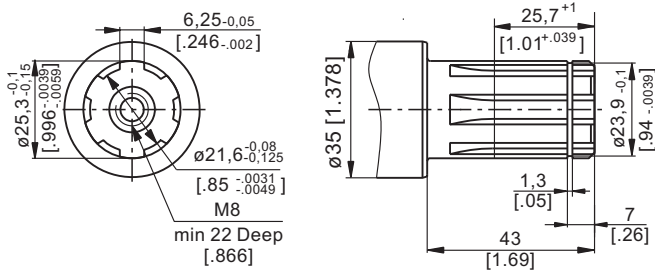
CO - $\varnothing 1"$ straight, Parallel key $\frac{1}{4} \times \frac{1}{4} \times 1\frac{1}{4}$ " BS46
Max. Torque 34 daNm [3010 lb-in]



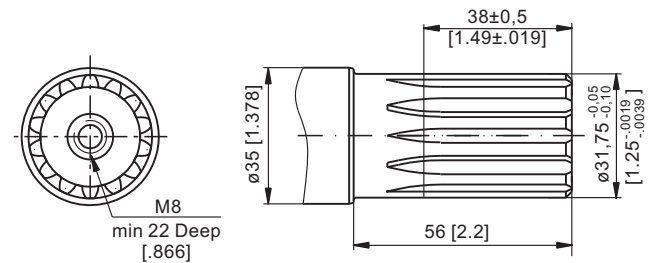
CB - $\varnothing 32$ straight, Parallel key A10x8x40 DIN 6885
Max. Torque 77 daNm [6815 lb-in]



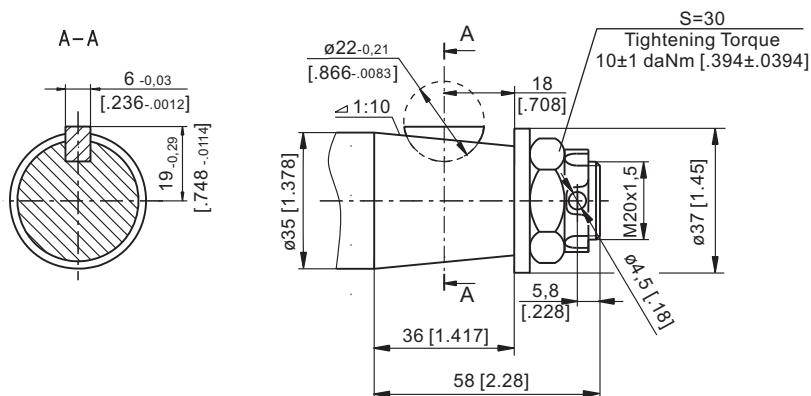
SH - splined, BS 2059 (SAE 6B)
Max. Torque 40 daNm [3540 lb-in]



HB - $\varnothing 1\frac{1}{4}"$ splined 14T, DP12/24 ANSI B92.1-1976
Max. Torque 95 daNm [8410 lb-in]

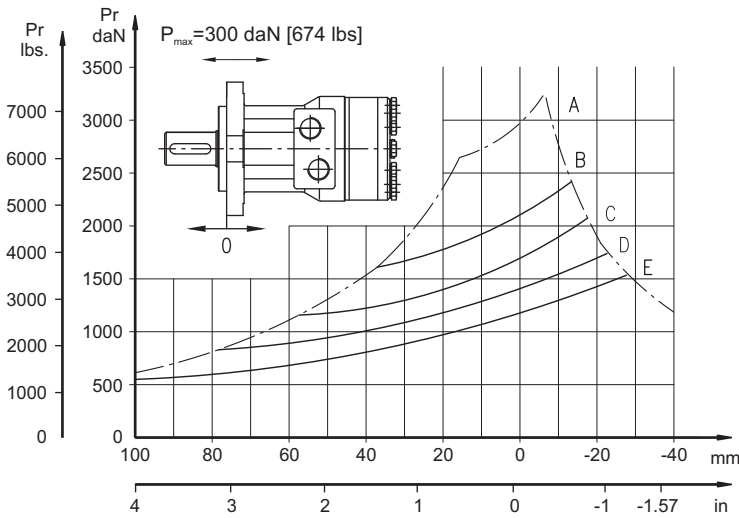


KB - tapered 1:10, Woodruff key 6x9 DIN6888
Max. Torque 95 daNm [8410 lb-in]



Permissible Shaft Loads PL and RL

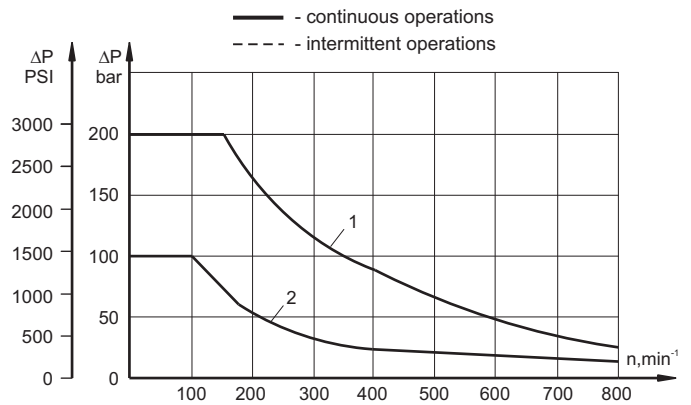
The curves apply to a B10 bearings life of 2000 hrs



- A** - Max. radial shaft load.
- B** - $n=50 \text{ min}^{-1}$
- C** - $n=100 \text{ min}^{-1}$
- D** - $n=200 \text{ min}^{-1}$
- E** - $n=400 \text{ min}^{-1}$

MAX. PERMISSIBLE SHAFT SEAL PRESSURE

Max return pressure without drain line or max. pressure in drain line



ORDER CODE

1	2	3	4	5	6
RL					

Pos.1 - Mounting Flange

- omit - Square mount, four holes
- F** - Oval mount, four holes

Pos.2 - Displacement code*

50	- 51,5 cm ³ /rev [3.14 in ³ /rev]
80	- 80,3 cm ³ /rev [4.90 in ³ /rev]
100	- 99,8 cm ³ /rev [6.09 in ³ /rev]
125	- 125,7 cm ³ /rev [7.67 in ³ /rev]
160	- 159,6 cm ³ /rev [9.74 in ³ /rev]
200	- 199,8 cm ³ /rev [12.19 in ³ /rev]
250	- 250,1 cm ³ /rev [15.26 in ³ /rev]
315	- 315,7 cm ³ /rev [19.26 in ³ /rev]
400	- 397,0 cm ³ /rev [24.40 in ³ /rev]

Pos.3 - Shaft Extensions**

- C** - $\varnothing 25$ straight, Parallel key A8x7x35 DIN6885
- CO** - $\varnothing 1$ " straight, Parallel key $\frac{1}{4}$ "x $\frac{1}{4}$ "x $\frac{1}{4}$ " BS46
- SH** - $\varnothing 25,3$ splined, BS 2059 (SAE 6B)
- SA** - $\varnothing 24$ splined, B 25x22 DIN 5482
- CB** - $\varnothing 32$ straight, Parallel key A10x8x40 DIN6885
- HB** - $\varnothing 1\frac{1}{4}$ " splined 14T ANSI B92.1-1976
- KB** - $\varnothing 35$ tapered 1:10, Woodruff key 6x9 DIN6888

Pos.4 - Shaft Seal Version

- omit - Standard shaft seal
- U** - High pressure shaft seal

Pos.4 - Ports

- omit - BSPP (ISO 228)
- M** - Metric (ISO 262)

Pos.5 - Special Features (see page 119)

Pos.6 - Design Series

- omit - Factory specified

NOTES:

* For the Function Diagrams data please look at "M+S Hydraulic" Catalogue for MR motors, pages 35+39.

** The permissible output torque for shafts must not be exceeded!

The hydraulic motors are manganese-phosphatized as standard.