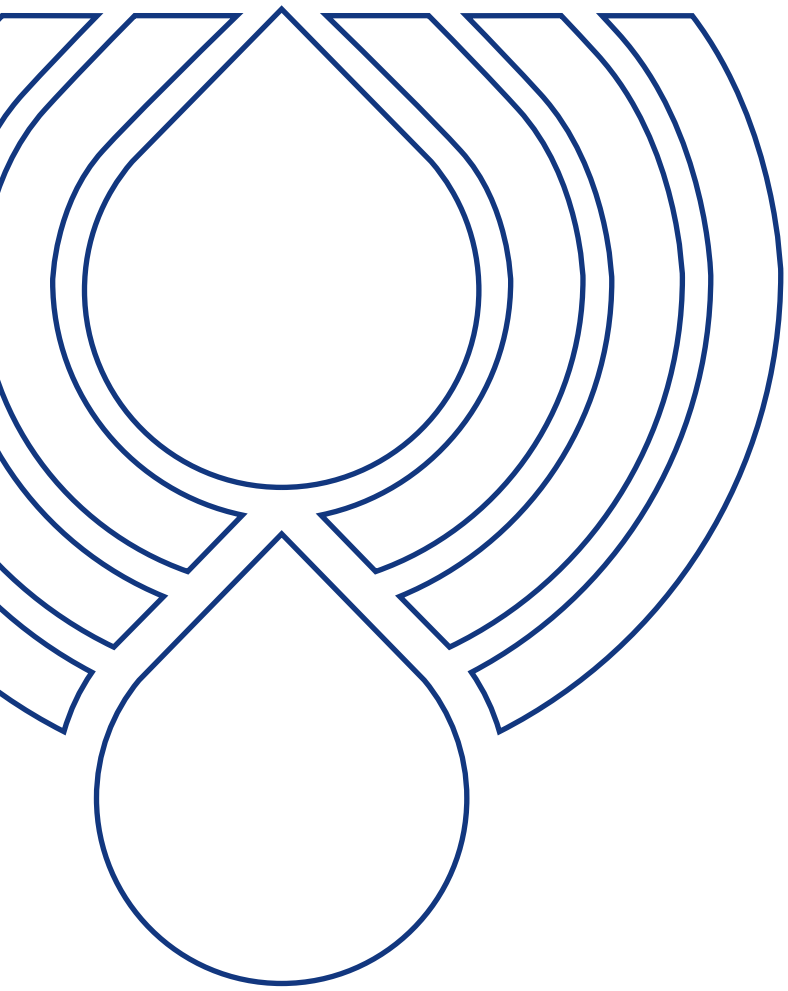
TANK ACCESSORIES

ACCESSORIES



PASSION TO PERFORM

MP FILTRI®

A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering.
Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

MARKET **LEADER**

Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.

Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly** and **with personalized products**, makes us a **dynamic and flexible enterprise**. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

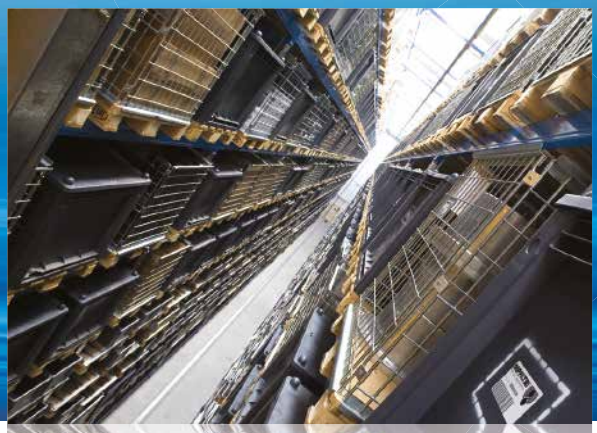
The Group boasts **8** **business branches**

TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).

AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production**.



SUCTION FILTERS

Flow rates
up to 875 l/min

Mounting:
- Tank immersed
- In-Line
- In tank with shut off valve
- In tank with flooded suction

RETURN FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 20 bar

Mounting:
- In-Line
- Tank top
- In single and duplex designs

RETURN / SUCTION FILTERS

Flow rates
up to 300 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Tank top

SPIN-ON FILTERS

Flow rates
up to 365 l/min

Pressure
up to 35 bar

Mounting:
- In-Line
- Tank top

LOW & MEDIUM PRESSURE FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Parallel manifold version
- In single and duplex designs

HIGH PRESSURE FILTERS

Flow rates
up to 750 l/min

Pressure from 110 bar
up to 560 bar

Mounting:
- In-Line
- Manifold
- In single and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.

STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates up to 125 l/min
Pressure from 320 bar
up to 1000 bar

Mounting:
- In-Line
- Manifold
- In single and duplex designs

CONTAMINATION MONITORING PRODUCTS

- Online, in-line particle counters
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols

MOBILE FILTRATION UNITS

Flow rates from 15 l/min
up to 200 l/min

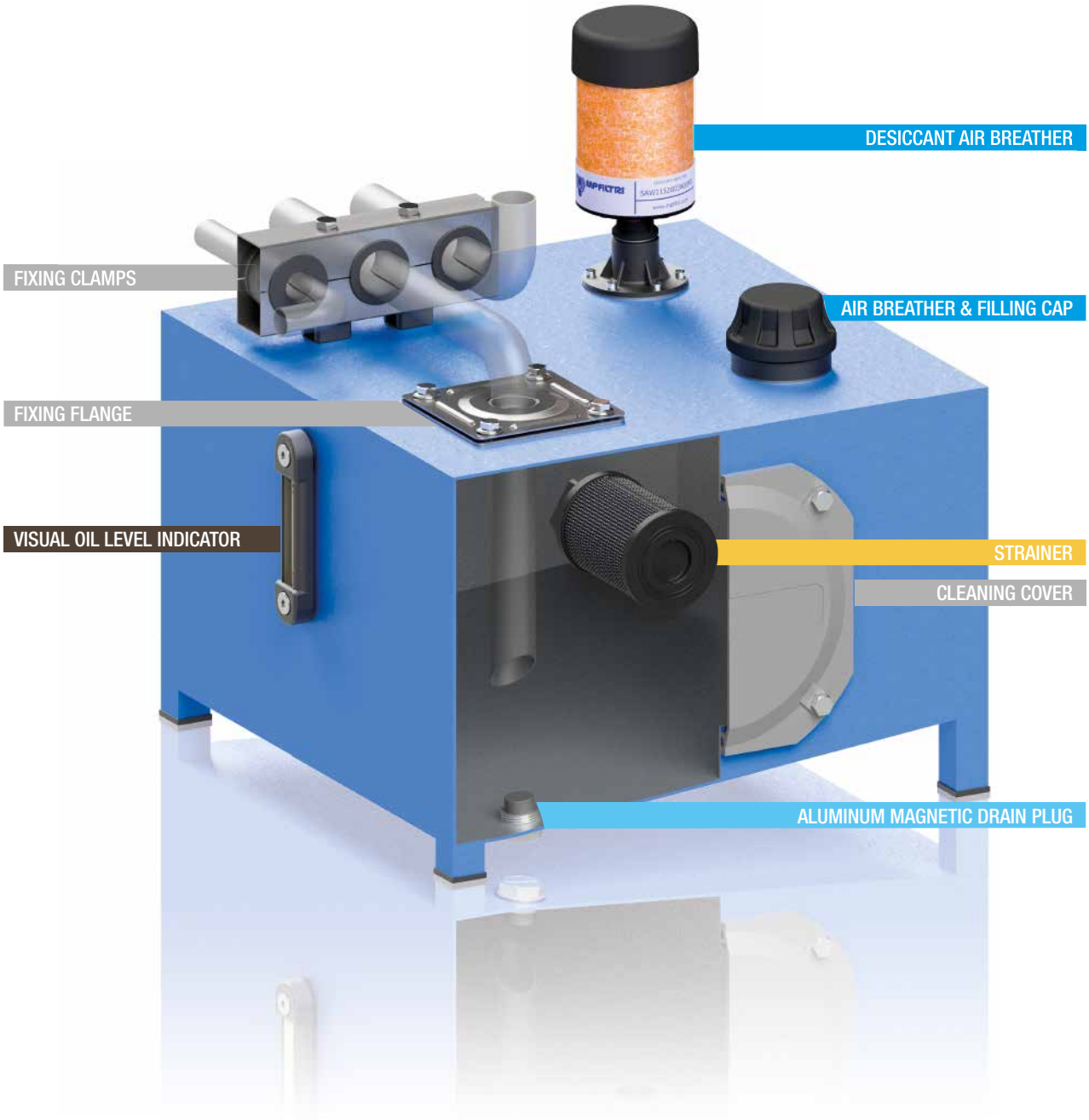
POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers

TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges

TANK ACCESSORIES



INDEX

page		
1	**INTRODUCTION**	
1	COMPANY	
6	PRODUCT RANGE	
10	**STRAINERS**	
13	STR & MPA - MPM	Submerged suction filter, with bypass or magnetic column
20	**AIR BREATHERS AND FILLER PLUGS**	
23	SAP 054-075 - SA	Air breathers
29	SAW 115	Desiccant air breathers
33	SCS	Metal air breathers with interchangeable filter element
39	SME 1 - SMF 1 - SML 1	Risers for breathers and filler caps installation
45	TA 46 - TAP 50 - SAP 50	Filling cap, air breather & filling cap
53	TA 80	Filling cap
57	TAP 90	Air breather & filling cap
63	TAP 114	Air breather & filling cap
67	TAP 115 & SAP 115	Filling cap, air breather & filling cap
72	**FILLER AND DRAIN PLUGS**	
75	TC 50	Nylon filler plug
79	TKT - TSD	Nylon filler plugs
79	TKM	Aluminium magnetic drain plug
86	**VISUAL OIL LEVEL INDICATORS**	
89	LCP - LCC	Spy eyes
95	LVA - LVU	Visual oil level indicator
100	**ELECTRICAL OIL LEVEL INDICATORS**	
103	LEN - LEG - LET - LEM - LEU	Electrical oil level indicator
115	LVK	Electrical and visual oil level indicator
120	**ACCESSORIES**	
123	EM1	Gauge isolator valves
129	SVM	Gauge isolator valves
133	FTA - FTR	Oil tank fixing flange
137	SFT	Fixing clamps
143	OB	Cleaning covers
149	SE10LT	Aluminium tanks

EM1 & SVM gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required.

FTA/FTR flanges make it possible to fix suction and return lines on the reservoir cover.

MULTIFLEX fixing clamps make it possible to install various pipelines of different types and diameters, rapidly, easily, and, more importantly, economically.

CLEANING COVERS, facilitating the maintenance of oil tanks in hydraulic power units, without necessarily having to dismantle the unit.

ALUMINIUM TANKS of 10 litres capacity, allowing the assembly of a compact hydraulic power unit.

Accessories

EM1	page 123
SVM	129
FTA - FTR	133
SFT	137
OB	143
SE10LT	149

EM1 series

Gauge isolator valves

Technical data

Gauge isolator valves

Gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required; after each reading setting the selector to the closed position serves to depressurise the pressure gauge by means of the T fitting connected to the reservoir.

3 and 6-way pressure gauge selectors perform the same function as the gauge isolator valves, allowing pressure values from different parts of the system to be read using a single pressure gauge.

Working instructions:
- Button not pressed: pressure gauge isolated
- Button pressed: pressure gauge reading
- Button pressed and turned (either to left or right): button remains in position and pressure gauge measures pressure continuously.
- To isolate the pressure gauge from pressure reading, turn the button until it returns to the not pressed position.

Materials A-B
- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Knob/cover: Nylon
- Stop ring: Steel
- Spring: Steel
- Nameplate: Aluminium
- Nut-screw: Galvanized steel

Materials C
- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Knob/cover: Nylon
- Stop ring: Steel
- Spring: Steel
- Nameplate: Aluminium
- Nut-screw: Galvanized steel
- Plug: Anodized steel

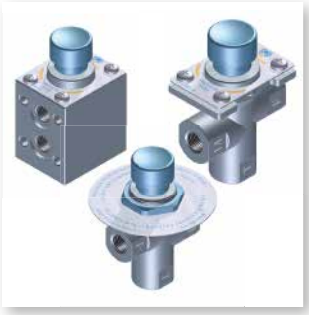
Operating pressure
400 bar

Operating temperature
From -25 °C to + 100 °C

Weight

EM1 version A	0.41 kg
EM1 version B	0.44 kg
EM1 version C	1.00 kg

Quantity
25 pcs/pack



Designation & Ordering code

EM1

Configuration example : EM1 | A | G2 | A | P01

Series and size
EM1

Version

A	Threaded connections, panel mount with hex nut
B	Threaded connections, panel mount with screws
C	Manifold/threaded connections, panel mount with screws

Connection

G1	G 1/4”
G2	1/4” NPT
G3	SAE 5 - 1/2” - 20 UNF

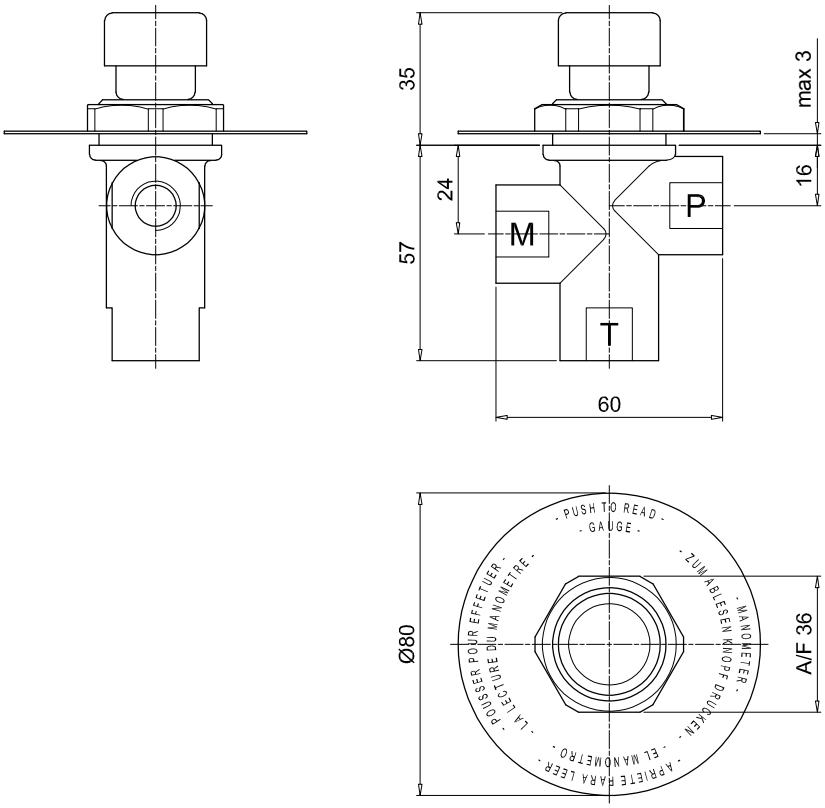
Seals

A	NBR
V	FPM

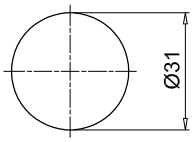
Execution

P01	MP Filtri standard
Pxx	Customized

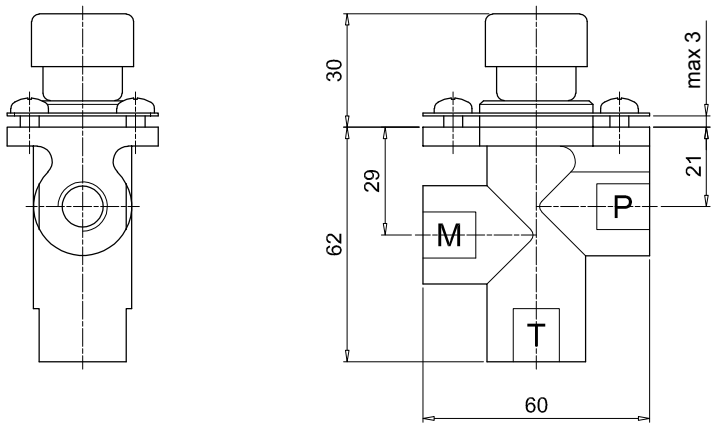
EM1
version A

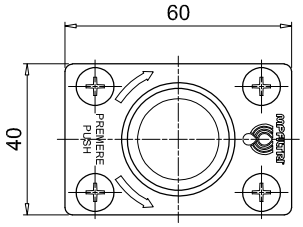


Holes on the panel

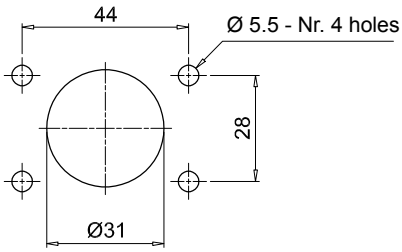


EM1
version B

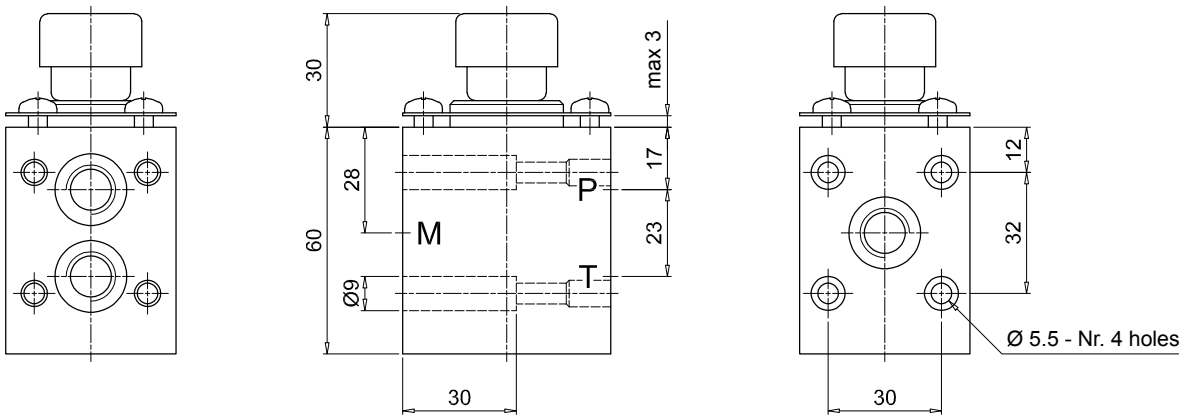




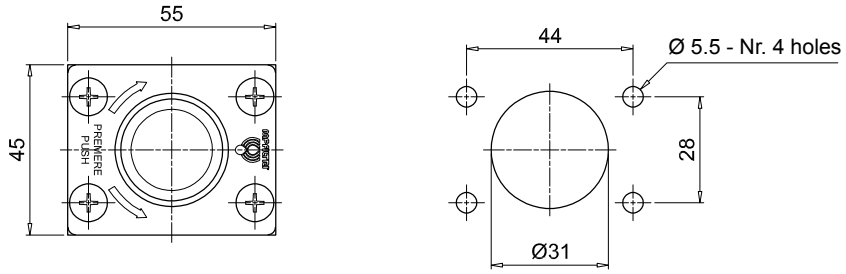
Holes on the panel



EM1
version C



Holes on the panel



SVM series

Gauge isolator valves

SVM GENERAL INFORMATION

Technical data

Gauge isolator valves

Gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required; after each reading setting the selector to the closed position serves to depressurise the pressure gauge by means of the T fitting connected to the reservoir.

3 and 6-way pressure gauge selectors perform the same function as the gauge isolator valves, allowing pressure values from different parts of the system to be read using a single pressure gauge.

Working instructions:
- Knob not pressed: pressure gauge isolated
- Knob pressed: pressure gauge reading
- Knob pressed and turned: the knob remains in position and pressure gauge measures pressure continuously.
- To isolate the pressure gauge from pressure reading, turn the button until it returns to the not pressed position.

Materials
- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Cover: Anodized aluminium
- Flange: Anodized aluminium
- Knob: Nylon
- Ringnut: Nylon
- Nut-screw: Galvanized steel, Phosphatized steel
- Pin: Steel

Operating temperature
From -25 °C to + 100 °C

Weight
SVM length 3 1.547 kg
SVM length 6 1.507 kg

Quantity
25 pcs/pack

Designation & Ordering code

SVM

Configuration example : SVM | 3 | G1 | A | P01

Series and size
SVM

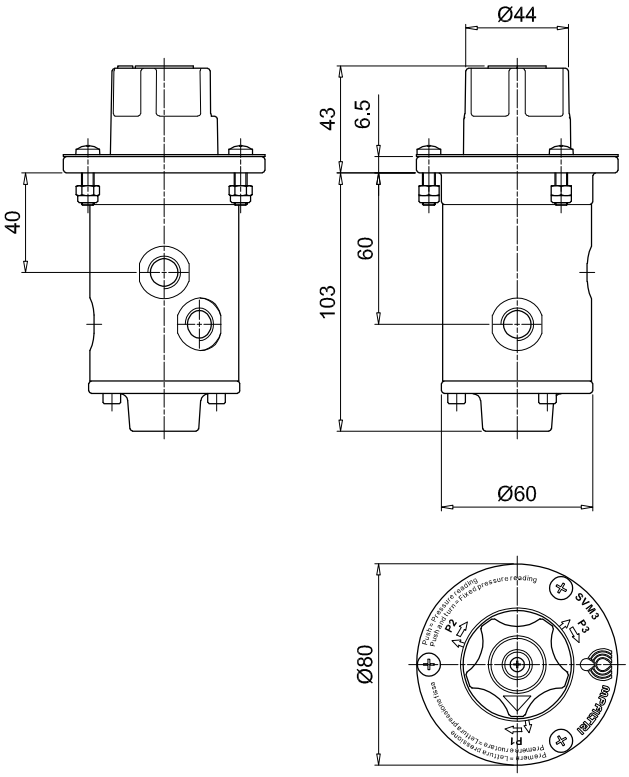
Version
3 Nr. 3 pressure ports
6 Nr. 6 pressure ports

Connection
G1 G 1/4”
G2 1/4” NPT
G3 SAE 5 - 1/2” - 20 UNF

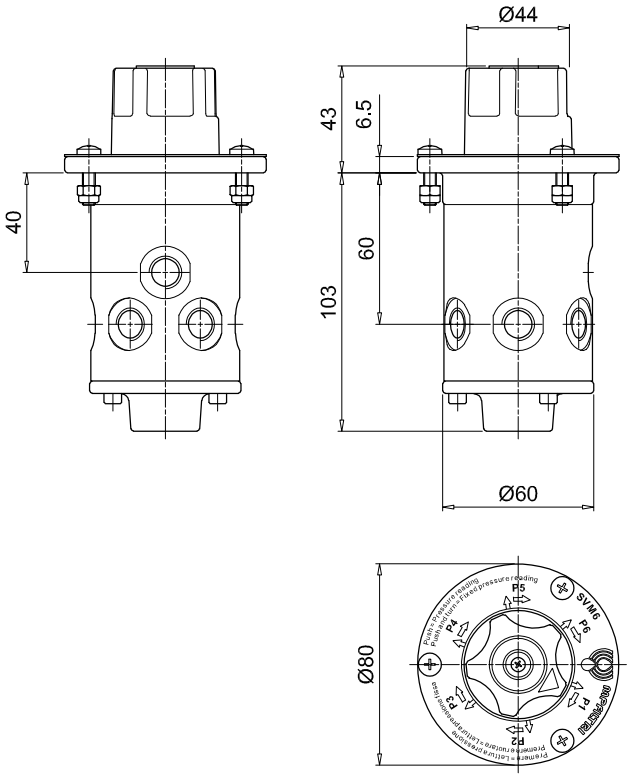
Seals
A NBR
V FPM

Execution
P01 MP Filtri standard
Pxx Customized

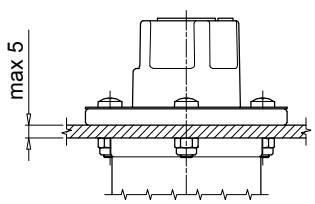
SVM
version 3



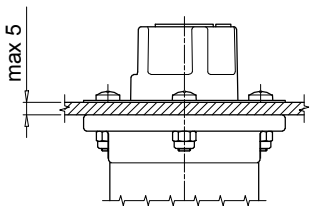
SVM
version 6



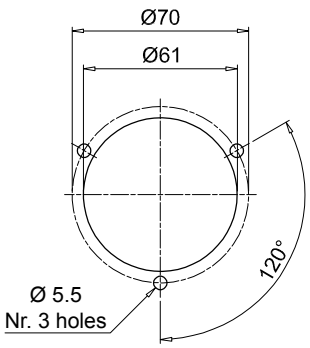
External mount

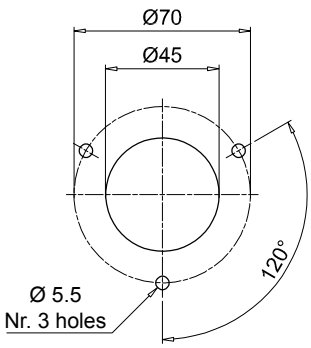


Internal mount



Holes on the panel





FTA -FTR series

Oil tank fixing flange

FTA - FTR GENERAL INFORMATION

Technical data

Oil tank fixing flange

FT flanges make it possible to fix suction and return lines on the reservoir cover.
Fitting a flexible insert allows separation of pipes.
Both rigid pipes and flexible hoses can be separated from the reservoir walls, absorbing vibration and reducing plant noise emissions.

Operating pressure
400 bar

Operating temperature
From -25 °C to + 100 °C

Materials
- Flange: Galvanized steel
- Flange seal: Inorganic fibre
- Tube seal: NBR
- Screw: Galvanized steel

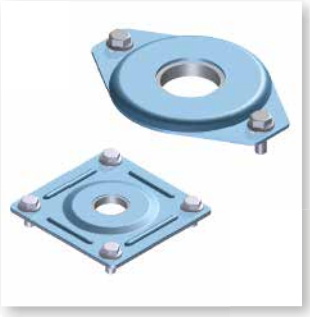
Weight FTA

FTA 1215	0.590 kg
FTA 1620	0.570 kg
FTA 2225	0.550 kg
FTA 2630	0.530 kg
FTA 3235	0.500 kg
FTA 3842	0.520 kg
FTA 4850	0.920 kg
FTA 6061	0.900 kg
FTA 7577	0.860 kg
FTA 8789	0.830 kg

Weight FTR

FTR 0610	0.450 kg
FTR 1215	0.430 kg
FTR 1620	0.400 kg
FTR 2225	0.100 kg
FTR 2630	0.103 kg
FTR 3235	0.980 kg
FTR 3842	0.950 kg
FTR 4850	0.900 kg
FTR 6061	0.850 kg

Quantity
25 pcs/pack



Designation & Ordering code

FTA - FTR

Configuration example : FTA | 2630 | G | A | P01

Series

FTA	FTR

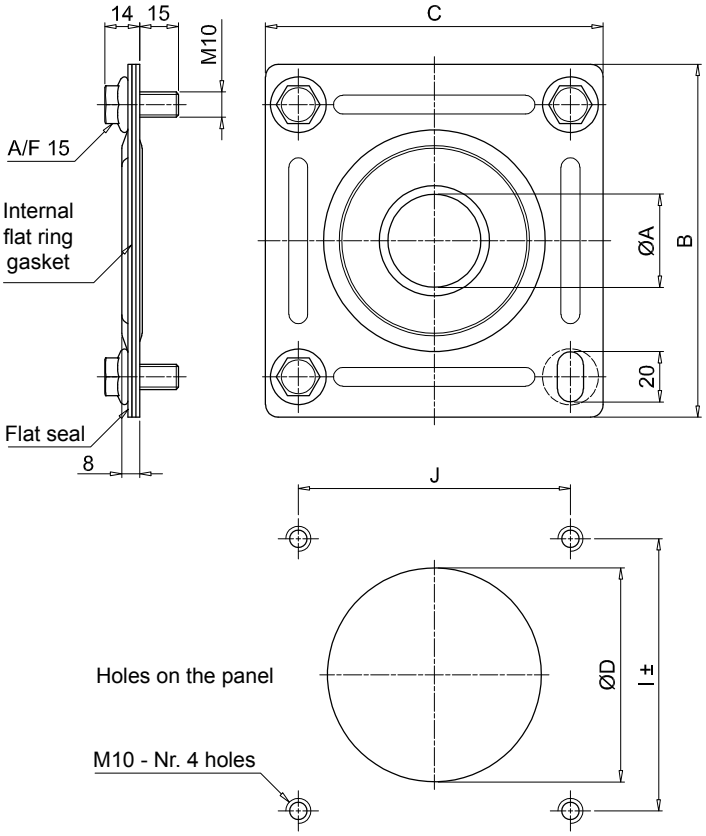
Size		FTA	FTR
0610	Pipe Ø06 ÷ 10 mm		•
1215	Pipe Ø12 ÷ 15 mm	•	•
1620	Pipe Ø16 ÷ 20 mm	•	•
2225	Pipe Ø22 ÷ 25 mm	•	•
2630	Pipe Ø26 ÷ 30 mm	•	•
3235	Pipe Ø32 ÷ 35 mm	•	•
3842	Pipe Ø38 ÷ 42 mm	•	•
4850	Pipe Ø48 ÷ 50 mm	•	•
6061	Pipe Ø60 ÷ 61 mm	•	•
7577	Pipe Ø75 ÷ 77 mm	•	
8789	Pipe Ø87 ÷ 89 mm	•	

Flange seals		FTA	FTR
G	Inorganic fiber	•	
0	Without seal		•

Pipe seals	
A	NBR

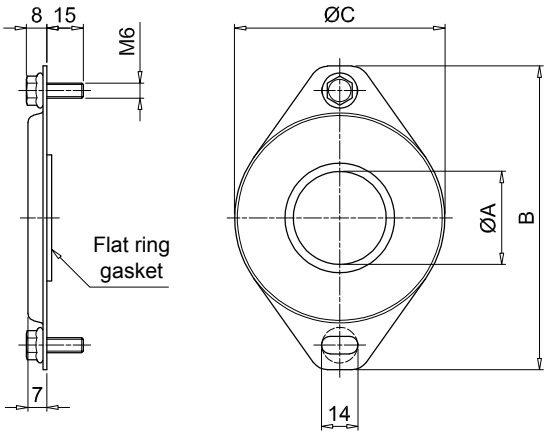
Execution	
P01	MP Filtri standard
Pxx	Customized

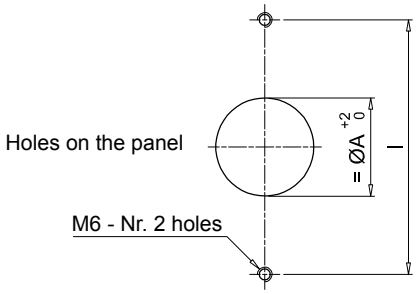
FTA



Size	ØA [mm] min	ØA [mm] max	B [mm]	C [mm]	ØD [mm]	I [mm]	J [mm]
1215	12	15	140	134	85	108±1	108
1620	16	20					
2225	22	25					
2630	26	30					
3235	32	35					
3842	38	42					
4850	48	50	190	184	130	159±4	159
6061	60	61					
7577	75	77					
8789	87	89					

FTR

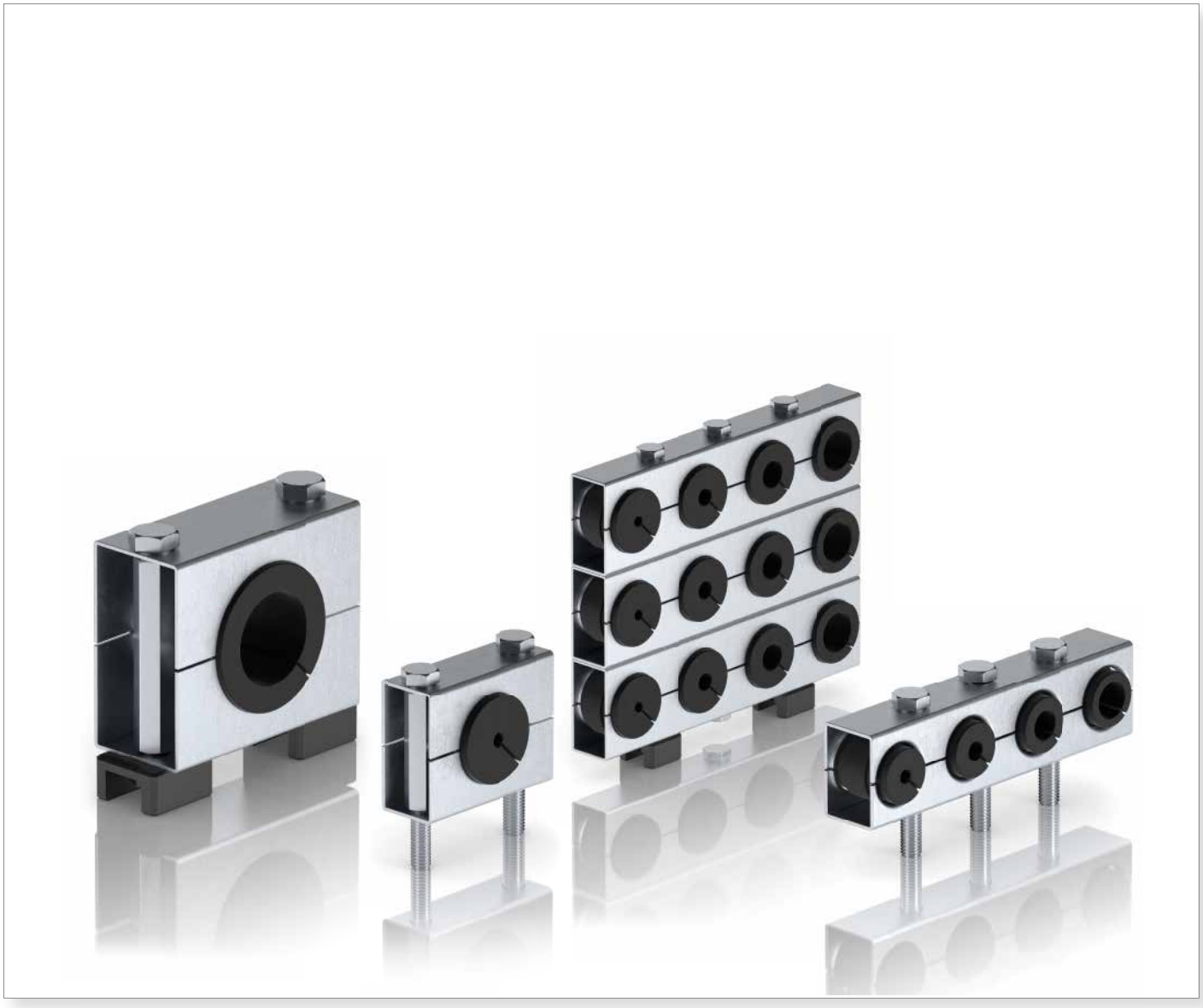




Size	ØA [mm] min	ØA [mm] max	B [mm]	ØC [mm]	I [mm]
0610	6	10	71	40	54
1215	12	15			
1620	16	20			
2225	22	25	121	84	102
2630	26	30			
3235	32	35			
3842	38	42			
4850	48	50			
6061	60	61			

SFT series

Fixing clamps



Technical data

Fixing clamps

MULTIFIX fixing clamps are particularly suitable when a series of pipelines must be installed requiring neat and high precision installation. These brackets make it possible to install various pipelines of different types and diameters, rapidly, easily, and, more importantly, economically.

MULTIFIX clamps support, guide, and absorb impact and vibration, protecting the pipes and dispensing with the need for complex and unsightly mounting systems with angle
clamps etc.

An orderly layout facilitates maintenance resulting in significant savings in running costs; it also allows intuitive visual design of the plant, which can be assembled easily even without specialised labour.

Materials

- Pair of brackets: Galvanized steel
- Bush: NBR
- Spacer: Steel
- Studs: Steel
- Screws: Steel
- Foot and screw: Steel

Weight

SFT 38 1 0.050 kg
SFT 51 1 0.100 kg
SFT 78 1 0.570 kg

Operating temperature

From -25 °C to + 100 °C

Quantity

25 pcs/pack

Designation & Ordering code

SFT

Configuration example : SFT | 51 | 19 | P01

Series

SFT	Pair of brackets

Size

38	Height 38 mm - 1 1/2”
51	Height 51 mm - 2”
78	Height 78 mm - 3”

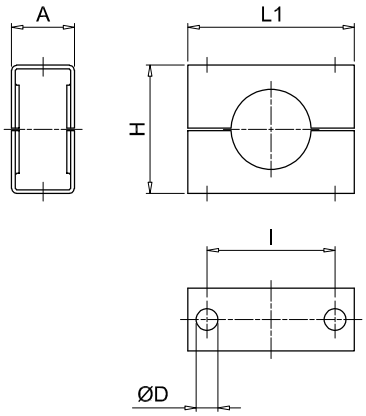
Number of pipe		38	51	78
1	Single pipe	•	•	•
16	Nr. 16 pipes			•
19	Nr. 19 pipes		•	
26	Nr. 26 pipes	•		

Execution

P01	MP Filtri standard
Pxx	Customized

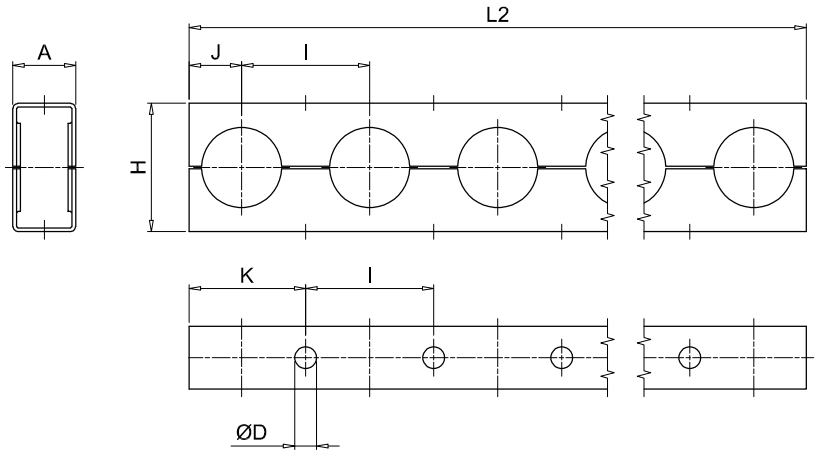
SFT

Single pipe



SFT

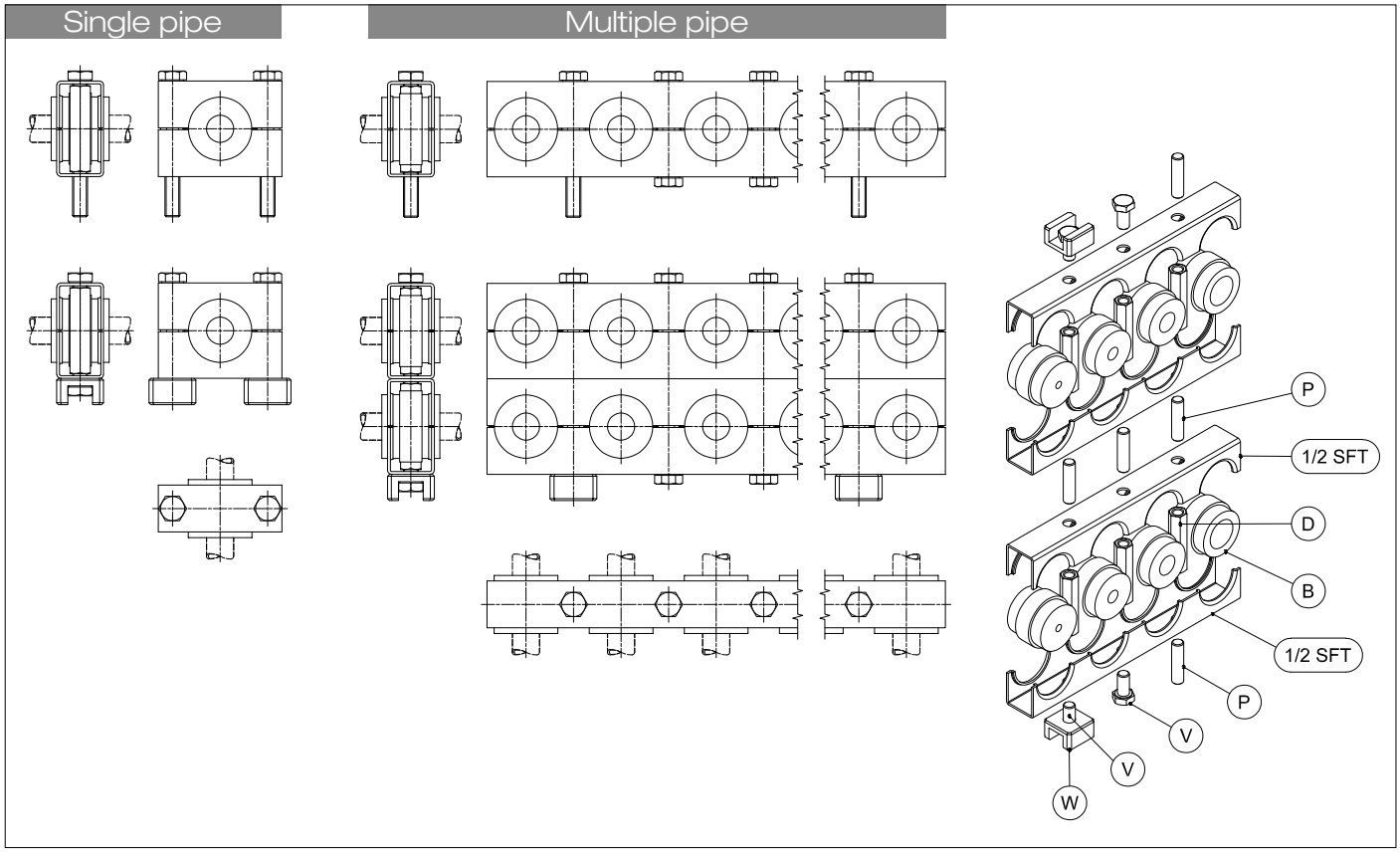
Multiple pipe



Size	A [mm]	ØD [mm]	H [mm]	I [mm]	J [mm]	K [mm]	L1 [mm]	L2 [mm]
38	25	8.7	38	38.1	15	34	56	982
51	25	8.7	51	50.8	21	46	66	956
78	41	11.1	78	76.2	35	73	95	1213

SFT MULTIFIX

Assembly



Designation & Ordering code

RUBBER BUSH **B**

Configuration example : B 51 1820

Series

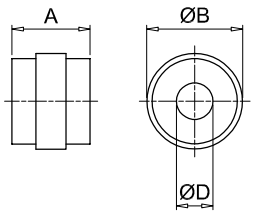
B	Rubber bush

Size

38
51
78

Pipe diameter		38	51	78
6	Pipe Ø6 mm	•	•	
8	Pipe Ø8 mm	•	•	•
10	Pipe Ø10 mm - 1/8”	•	•	•
1214	Pipe Ø12 ÷ 14 mm - 1/4”	•	•	•
1516	Pipe Ø15 ÷ 16 mm - 3/8”	•	•	•
1820	Pipe Ø18 ÷ 20 mm - 1/2”	•	•	•
22	Pipe Ø22 mm - 5/8”		•	•
25	Pipe Ø25 mm - 3/4”		•	•
28	Pipe Ø28 mm		•	
2830	Pipe Ø28 ÷ 30 mm - 7/8”			•
33	Pipe Ø33 mm - 1”			•
3538	Pipe Ø35 ÷ 38 mm - 1 1/8”			•
42	Pipe Ø42 mm - 1 1/4”			•
50	Pipe Ø50 mm			•

Dimensions



Size	A [mm]	ØB [mm]
38	31	25
51	31	38
78	45	59

Pipe	ØD [mm]	Ø nom. pipe [inch]
6	6	-
8	8	-
10	10	1/8”
1214	12÷14	1/4”
1516	15÷16	3/8”
1820	18÷20	1/2”
22	22	5/8”
25	25	3/4”
28	28	-
2830	28÷30	7/8”
33	33	1”
3538	35÷38	1 1/8”
42	42	1 1/4”
50	50	-

Designation & Ordering code

Dimensions

HEXAGON CONNECTION NUT (D)

Configuration example : D | 51 | M

Series

D Hexagon connection nut

Size

38

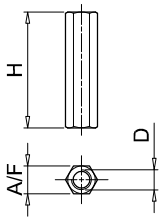
51

78

Screws

M Metric

U UNC



Size	Screws [mm]	D [mm]	H [mm]	A/F [mm]
38	M	M8	33	11
	U	5/16" UNC		
51	M	M8	46	11
	U	5/16" UNC		
78	M	M10	72	13
	U	3/8" UNC		

STUD BOLT (P)

Configuration example : P | 3851 | M

Series

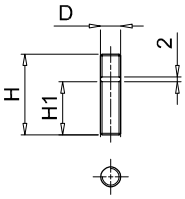
P Stud bolt

Size	SFT 38	SFT 51	SFT 78
3851	•	•	
78			•

Screws

M Metric

U UNC



Size	Screws [mm]	D [mm]	H [mm]	H1 [mm]
38 - 51	M	M8	32	21
	U	5/16" UNC		
78	M	M10	38	22
	U	3/8" UNC		

HEXAGON HEAD SCREW (V)

Configuration example : V | 3851 | M

Series

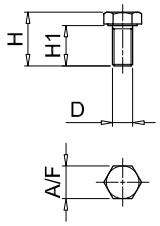
V Hexagon head screw

Size	SFT 38	SFT 51	SFT 78
3851	•	•	
78			•

Screws

M Metric

U UNC



Size	Screws [mm]	D [mm]	H [mm]	H1 [mm]	A/F [mm]
38 - 51	M	M8	21	16	13
	U	5/16" UNC			
78	M	M10	36	30	17
	U	3/8" UNC			

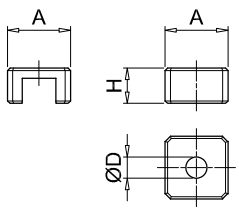
WELDING FOOT (W)

Configuration example : W | 3851

Series

W Welding foot

Size	SFT 38	SFT 51	SFT 78
3851	•	•	
78			•



Size	H [mm]	ØD [mm]	H [mm]
38 - 51	25	8.5	14
78	32	11	16

OB series

Cleaning covers

Technical data

Cleaning covers

The pressure die-cast aluminium alloy cleaning covers offer superior mechanical strength and are manufactured to DIN 24339 standard.
They provide easy access to the inside of the oil tank for inspection and cleaning purposes, without necessarily having to dismantle the unit.
On request and also for small quantities inspection doors can be supplied with:
- customer logo
- hole cut for visual level indicator
- hole cut for visual and electrical level indicator
- oil sample plug

Compatibility with fluids
- Mineral oils types HH-LL-HM-HR-HV-HC, to ISO 6743/4 standard
- Water based emulsions types HFAE-HFAS, to ISO 6743/4 standard
- Water glycol type HFC, to ISO 6743/4 standard: ask for anodized version

OB275 and OB400 cleaning covers are designed according to DIN 24339.

Materials
- Cleaning covers: Pressure die-cast aluminium alloy / cast iron
- Seal: NBR 70 Shore A

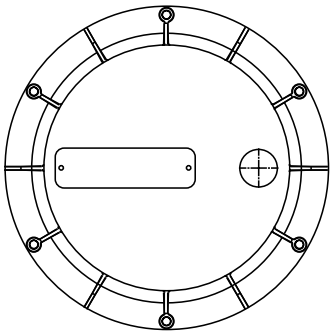
Weight	with seal	without seal
OB275	2.06 kg	1.76 kg
OB350	2.10 kg	1.80 kg
OB356	2.10 kg	1.80 kg
OB400	3.20 kg	2.90 kg
OB475	3.70 kg	3.40 kg

Operating temperature
From -30 °C to +80 °C

Designation & Ordering code

OB
Size
OB275
OB350
OB356
OB400
OB475

Available customization



Nameplate with customer logo
Ordering information: **OB475LOGOP05**

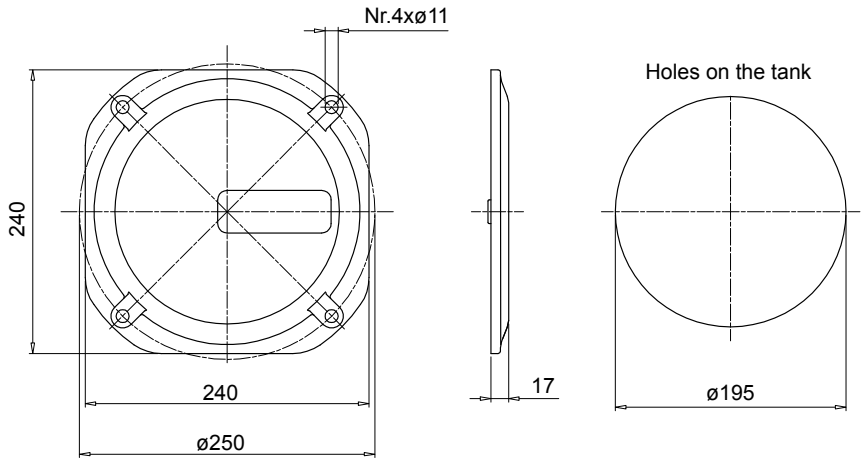
The nameplates applied to the new inspection door are identical to those applied to the old door.
The difference with the new door is that nameplates are fixed with rivets.

For ordering information codes, minimum order quantities, fixing hole positions and other details not indicated in this publication, contact MP Filtri Technical and Sales Department.

Dimensions

Cleaning cover according to DIN 24339

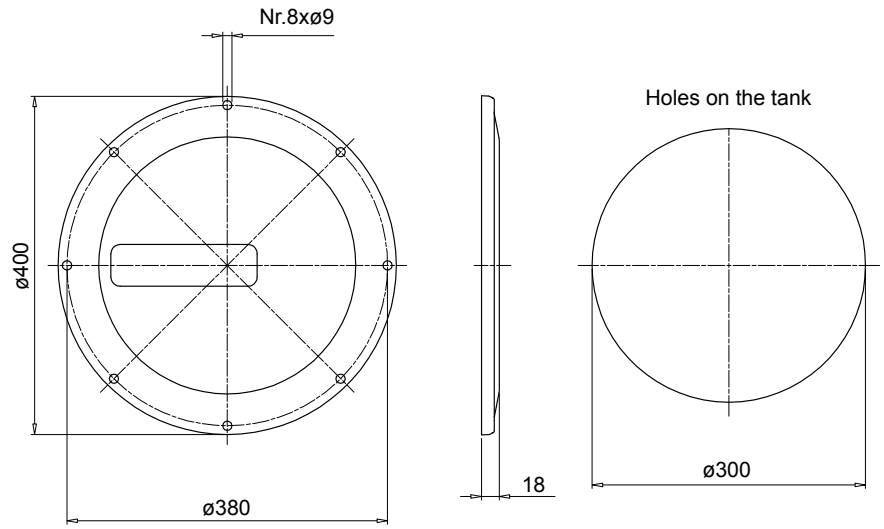
OB275



Code	Description	Seal
OB275P01GN	Door with MP Logo	NBR
OB275P02GN	Blank cover	NBR
OB275P01GV	Door with MP Logo	FPM
OB275P02GV	Blank cover	FPM

Code	Description
OB275P01	Door with MP Logo
OB275P02	Blank cover
GU0275NBR	Seal
GU0275VTN	Seal

OB400

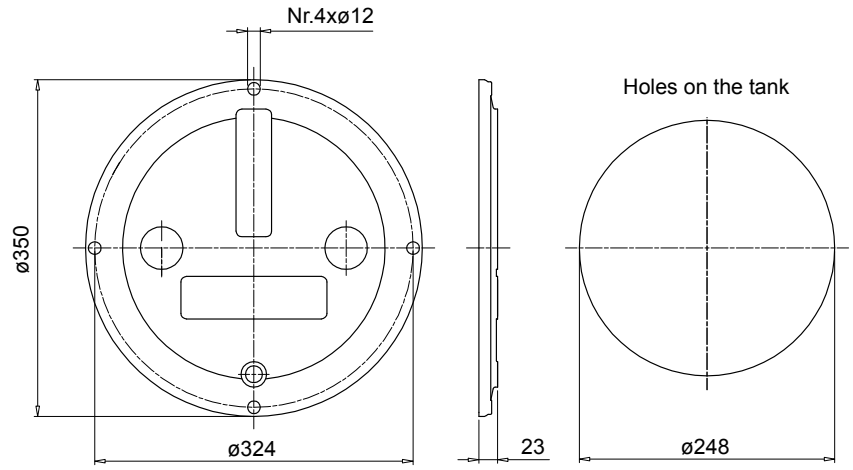


Code	Description	Seal
OB400P01GN	Door with MP Logo	NBR
OB400P02GN	Blank cover	NBR
OB400P01GV	Door with MP Logo	FPM
OB400P02GV	Blank cover	FPM

Code	Description
OB400P01	Door with MP Logo
OB400P02	Blank cover
GU0400DINNBR	Seal
GU0400DINVTN	Seal

Dimensions

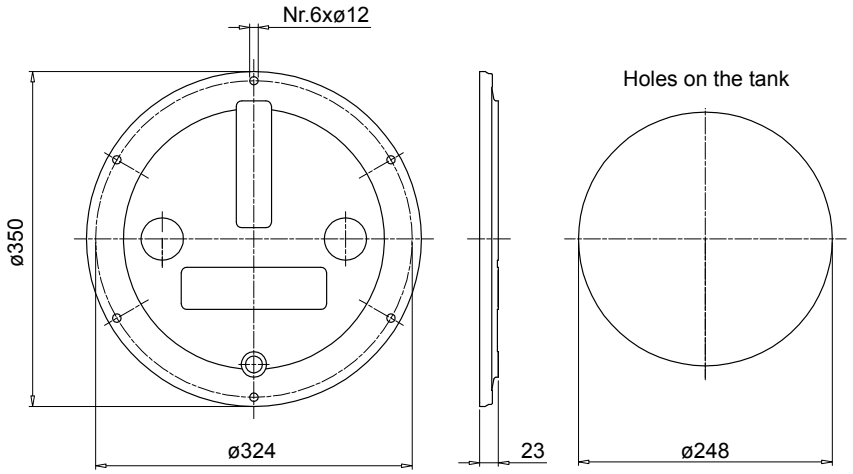
OB350



Code	Description	Seal
OB350P01GN	Door with MP Logo	NBR
OB350P02GN	Blank cover	NBR
OB350P01GV	Door with MP Logo	FPM
OB350P02GV	Blank cover	FPM

Code	Description
OB350DIN000	Door
GU0350DINNBR	Seal
GU0350DINVTN	Seal

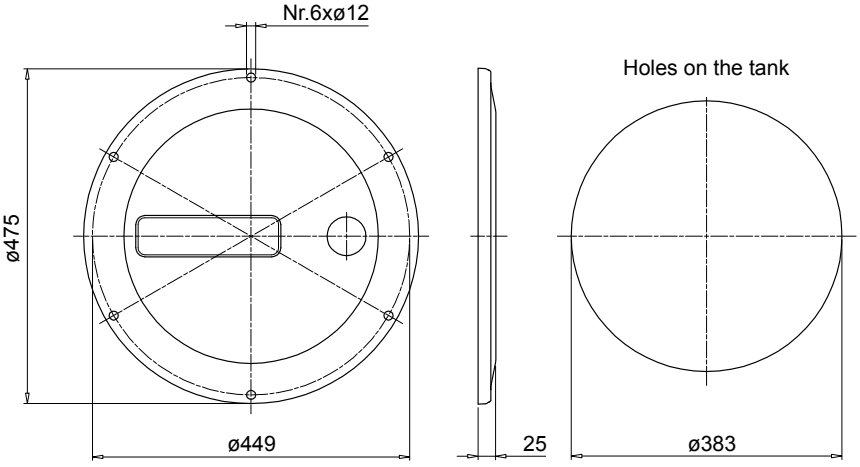
OB356



Code	Description	Seal
OB356P01GN	Door with MP Logo	NBR
OB356P02GN	Blank cover	NBR
OB356P01GV	Door with MP Logo	FPM
OB356P02GV	Blank cover	FPM

Code	Description
OB356DIN000	Door
GU0350DINNBR	Seal
GU0350DINVTN	Seal

OB475



Code	Description	Seal
OB475P01GN	Door with MP Logo	NBR
OB475P02GN	Blank cover	NBR
OB475P01GV	Door with MP Logo	FPM
OB475P02GV	Blank cover	FPM

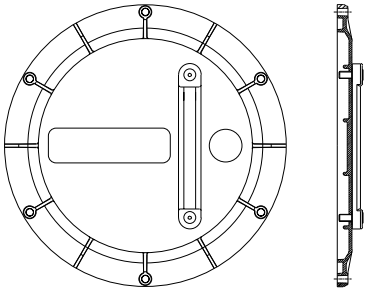
Code	Description
OB475P01	Door with MP Logo
OB475P02	Blank cover
GU0475DINNBR	Seal
GU0475DINVTN	Seal

LVA

LVA visual level indicators (see page 96) can also be mounted on MP Filtri cleaning covers to improve the maintenance and the service level.

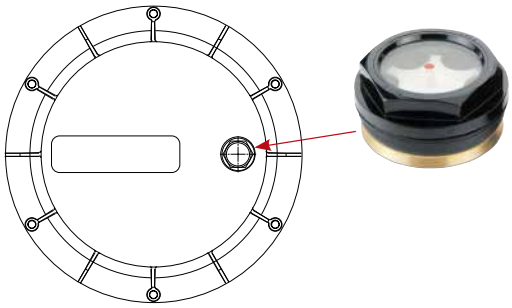
Indicator code	OB275**	OB350**	OB356**	OB400**	OB475**
LVA 10**	•	•	•	•	•
LVA 20**		•	•	•	•
LVA 30**				•	•

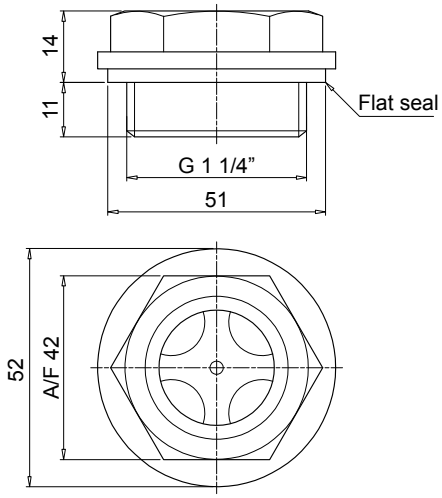
Note:
Preparing for to fit the level on request



LCPG42N...S

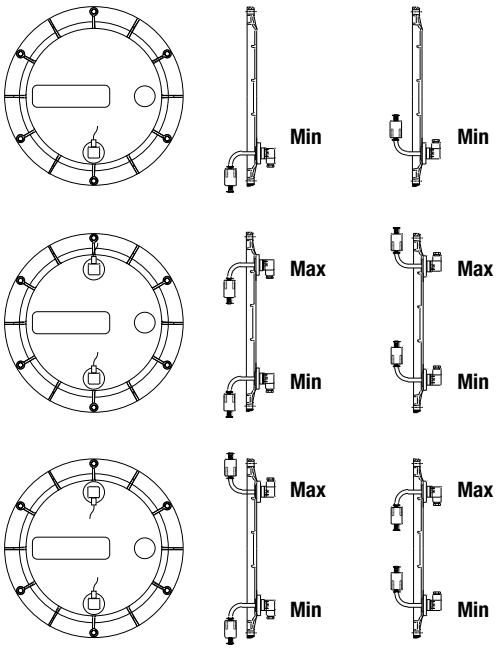
LCP spy eyes (see page 90) can also be mounted on MP Filtri cleaning covers to improve the maintenance and the service level.





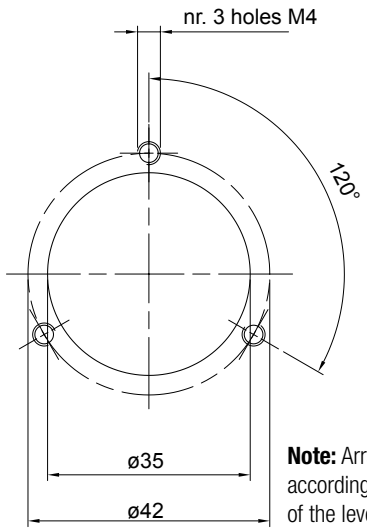
LEG

LEG series electrical level indicators (see page 106) are supplied with a 3-hole fixing flange and a reed switch having NC-NO contacts.
Designed typically for installation on the vertical walls of oil tanks, these devices can also be mounted onto OB475 inspection door to indicate the minimum and maximum oil levels in the tank.
To operate correctly, the float must be positioned vertically and at a minimum distance of 35 mm from walls made of ferrous metal.



Note: Prepared for visual indicator on request

Layout of fixing holes for LEG level indicator



Note: Arrange the holes according to the position of the level indicator

SE10LT series

Aluminium tanks

SE10LT GENERAL INFORMATION

Technical data

Aluminium tanks

With 10 litres capacity, MP Filtri aluminium tank SE10LT allows the assembly of a compact hydraulic power unit.

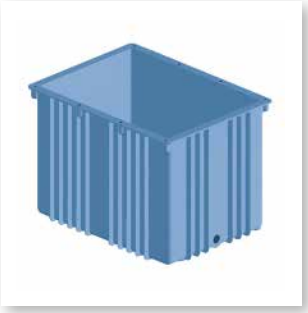
Made of pressure die-cast aluminium alloy, these tanks feature superior strength and optimum design and are ideal for compact hydraulic power units.
Generously proportioned fins ensure efficient cooling.

The tank is supplied with:
- M6 threaded fixing holes for lid
- feet with M8 threaded fixing holes
- G 3/8" threaded drain hole

The lid is sealed by a gasket made of special paper, which must be ordered separately indicating code "GUS 10.0".

Material
Pressure die-cast aluminium alloy

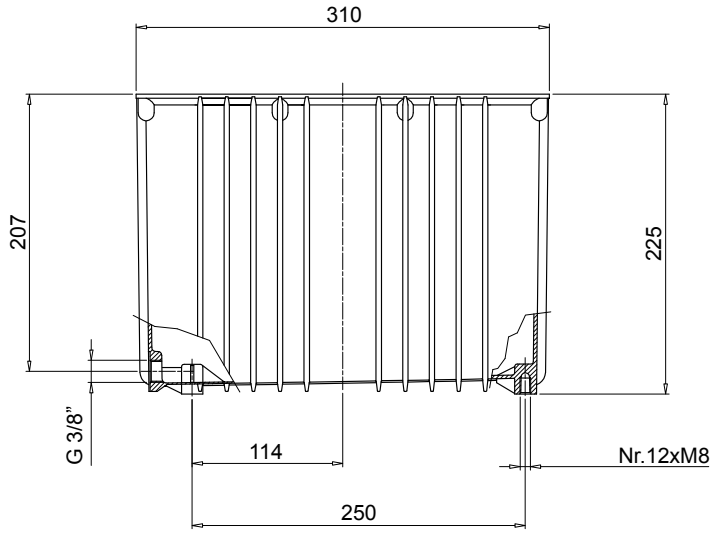
Weight
SE10LT 4 kg

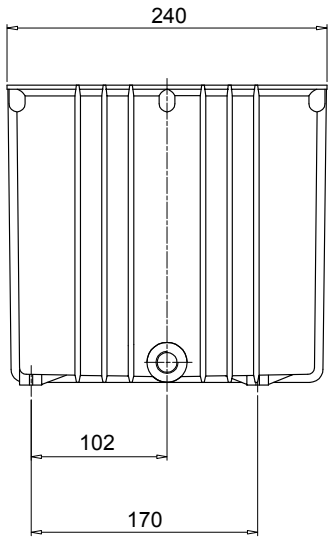


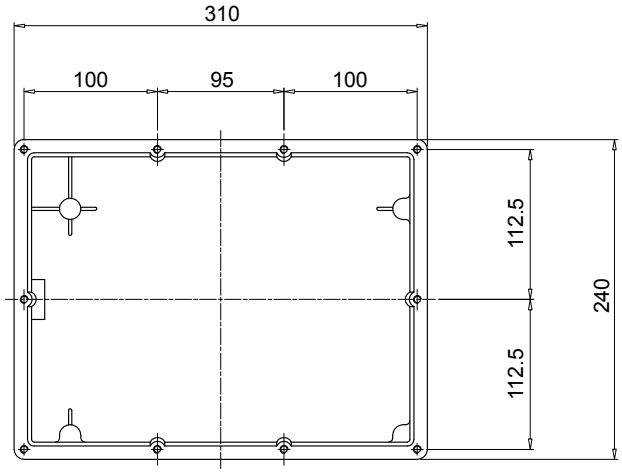
Designation & Ordering code

SE10LT
Size
SE10LT

SE10LT


310
207
225
G 3/8"
114
Nr.12xM8
250


240
102
170


310
100
95
100
112.5
112.5
240

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